



Edition : 1.0
Date: (11/24)

Instruction Manual

INDUSTRIAL STORAGE CUPBOARD SC-1800, SC-2000

Order Code: (T762, T763)

BEFORE ASSEMBLING

Please read this instruction manual before assembly.



CAUTION

Before assembly please pay attention to the following points in priority;

Confirmation of components: Before assembling, please confirm all parts arrived and are in good order.

Site for assembly: Please assemble it on the soft floor such as smooth carpet and flannel blanket. When you assemble on wooden floor, please put thin towels on the floor.

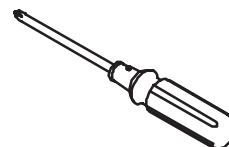
Points for attention when assembling: Please wear gloves to ensure that it can be assembled safely, and use two persons to help in the assembly process.

Matters needing attention for operation:

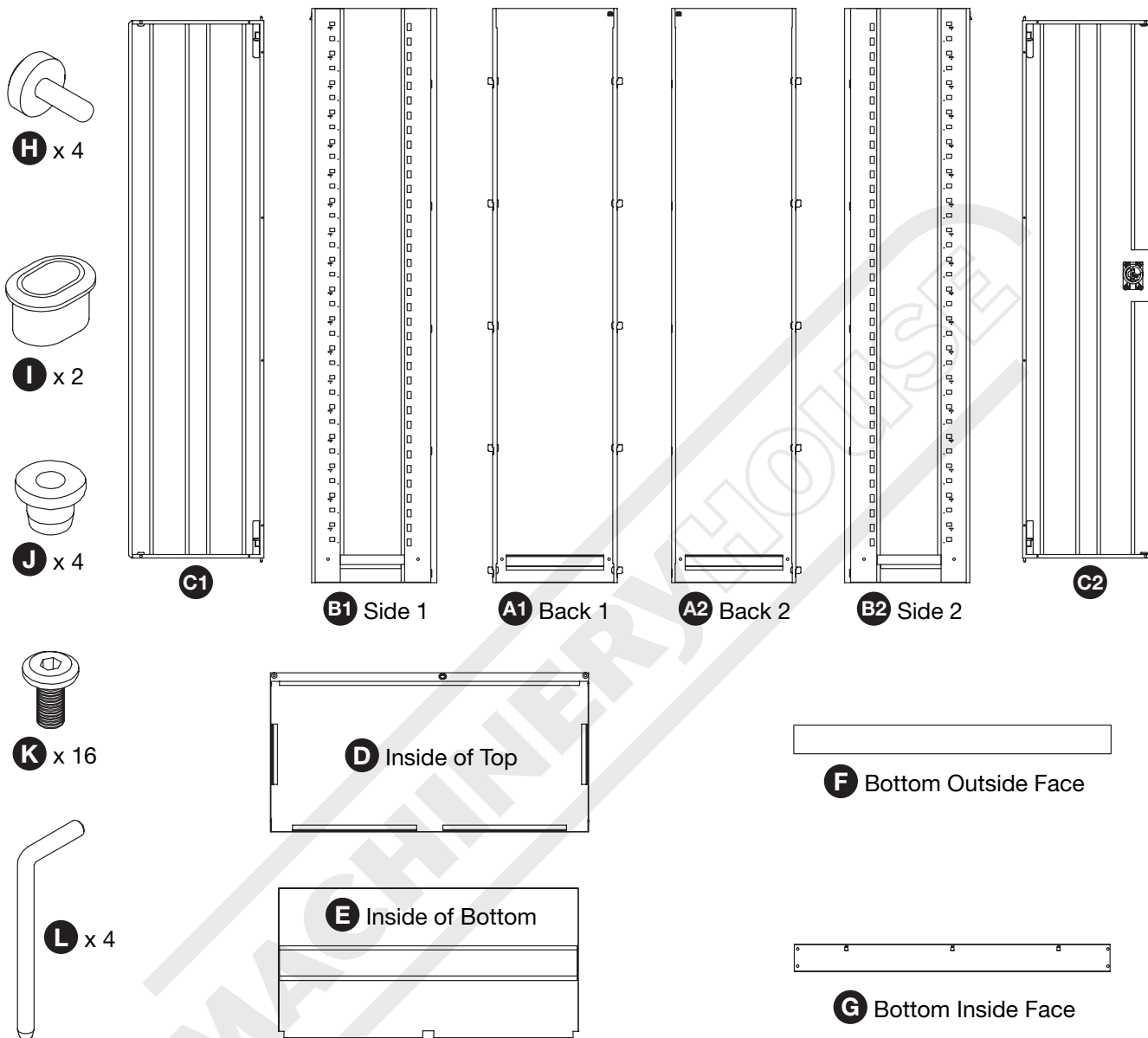
- Do not use for in proper use.
- Do not use it on inclined surface or uneven places.
- Do not use it when screws and fasteners are loosened.

TOOLS REQUIRED FOR ASSEMBLY

- Phillips Head Screwdriver



PARTS LIST - STORAGE CABINET

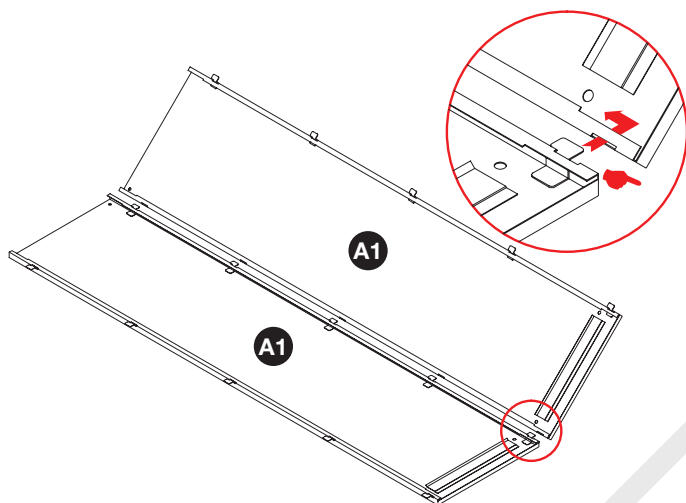


Part No.	Description	Qty
A1	Back 1	1
A2	Back 2	1
B1	Side 1	1
B2	Side 2	1
C1	Left Door	1
C2	Right Door	1
D	Top	1
E	Bottom	1

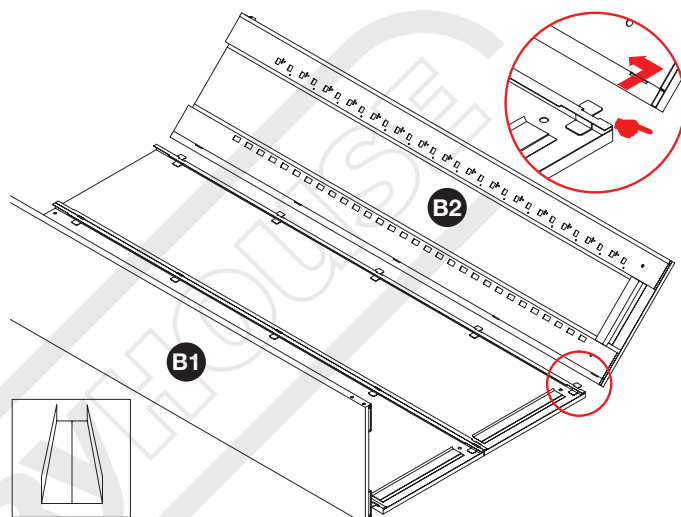
Part No.	Description	Qty
F	Bottom Outside Face	1
G	Bottom Inside Face	1
H	Rubber Button Bumpers	4
I	Door Lock Plugs	2
J	Hinge Plugs	4
K	Screws	16
L	Hinge Pins	4

ASSEMBLY - STORAGE CABINET

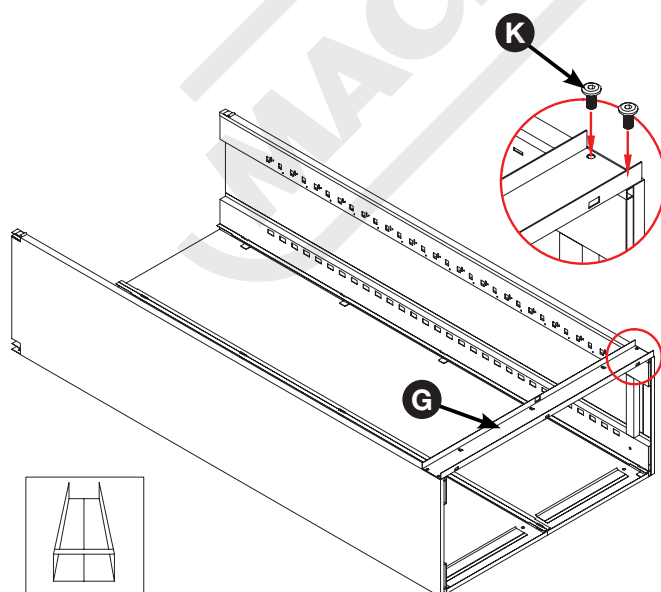
STEP 1: Attach back 1 & back 2 panels together (A1 & A2) as shown below.



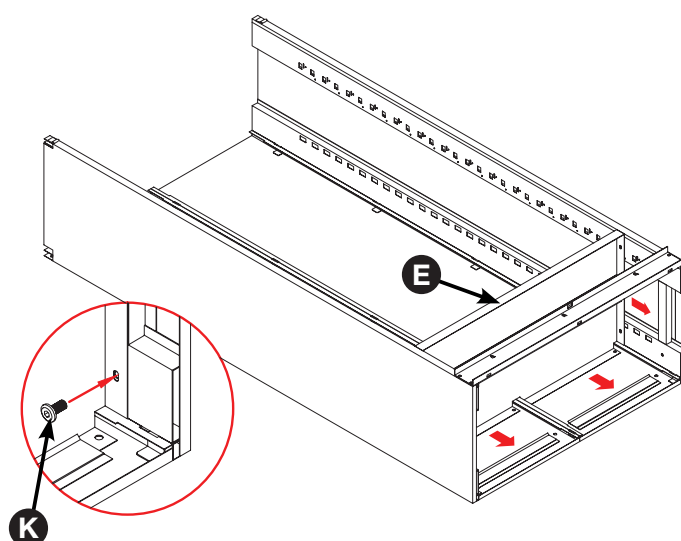
STEP 2: Connect the left side panel (B1) and right side panel (B2) together to the back panels (A1 & A2) as shown below.



STEP 3: Connect the bottom inside face (G) with screws (K) as shown below.

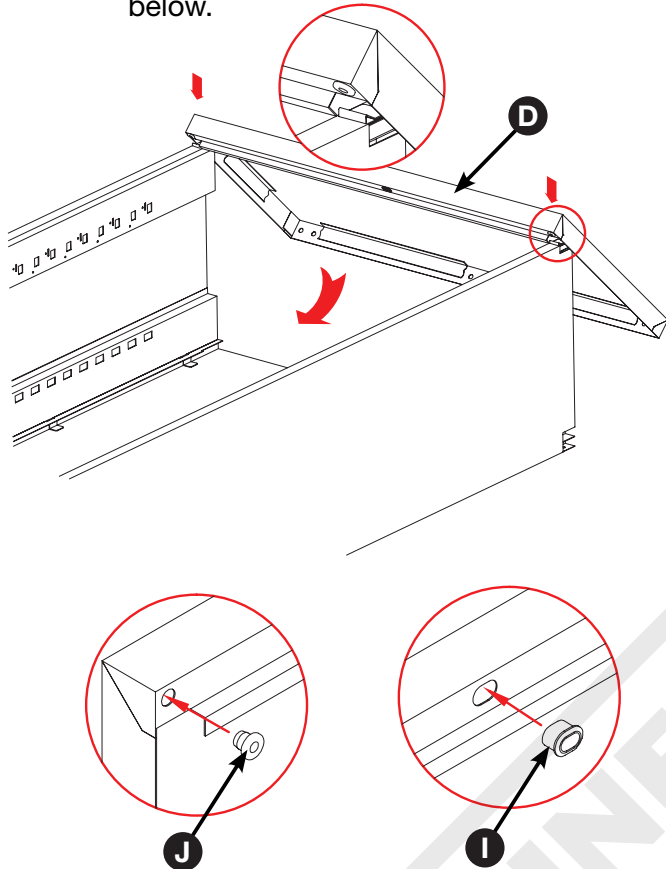


STEP 4: Insert the bottom (E), then use screws (K) to secure in place as shown below.

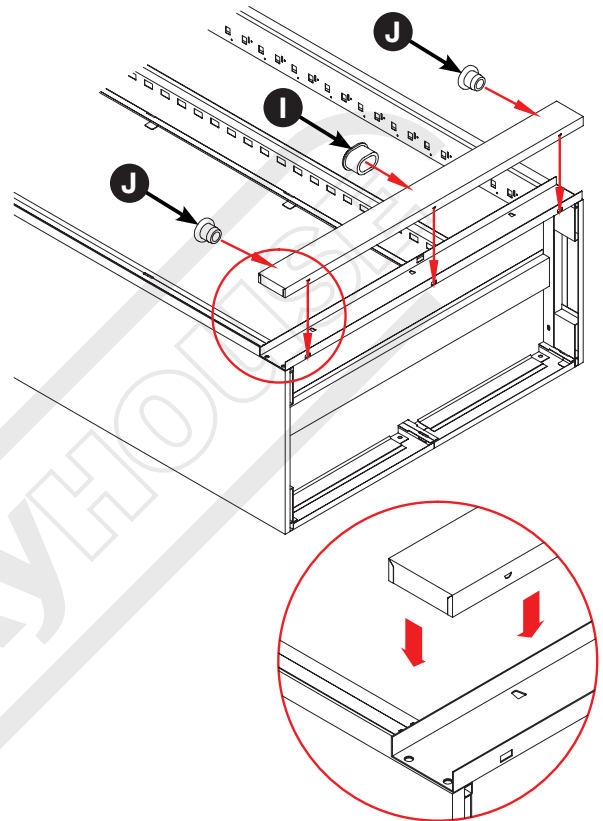


ASSEMBLING THE STORAGE CABINET

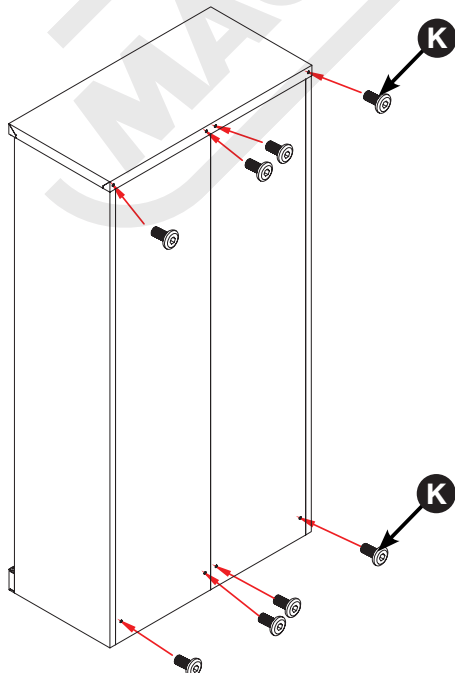
STEP 5: Attach the top (D), then insert 2 x hinge plugs (J) & 1 x door lock plug (I) as shown below.



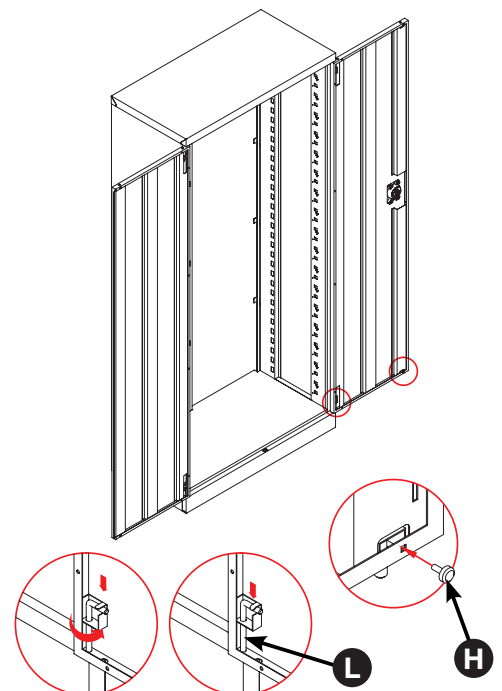
STEP 6: Attach the bottom outside face (F) to the bottom inside face (G) then insert 2 x hinge plugs (J) and 1 x door lock plug (I) as shown below.



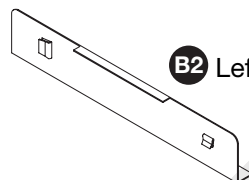
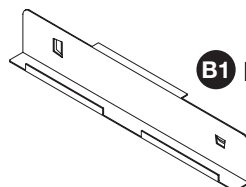
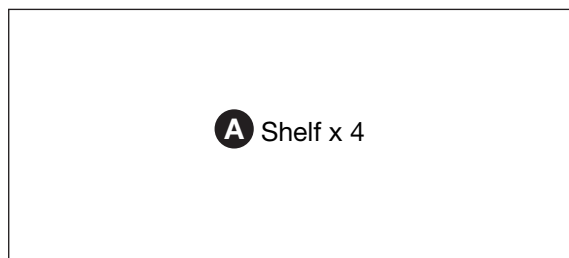
STEP 7: Stand Cabinet upright and use 8 x Screws (K) to fix the frame together.



STEP 4: Insert the bottom (E), then use screws (K) to secure in place as shown below.



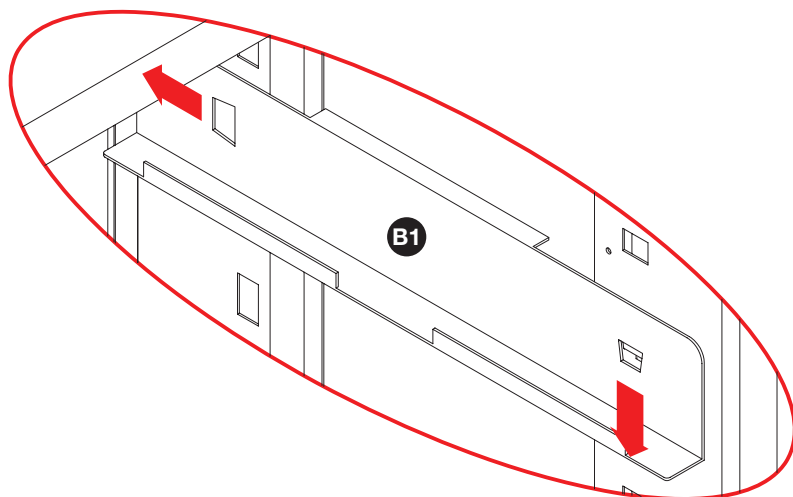
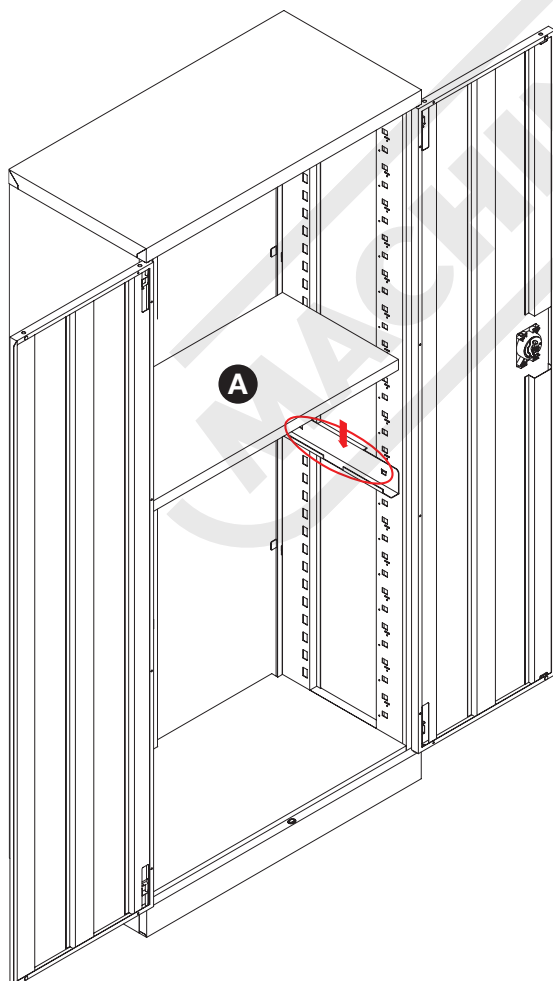
PARTS LIST - SHELVES



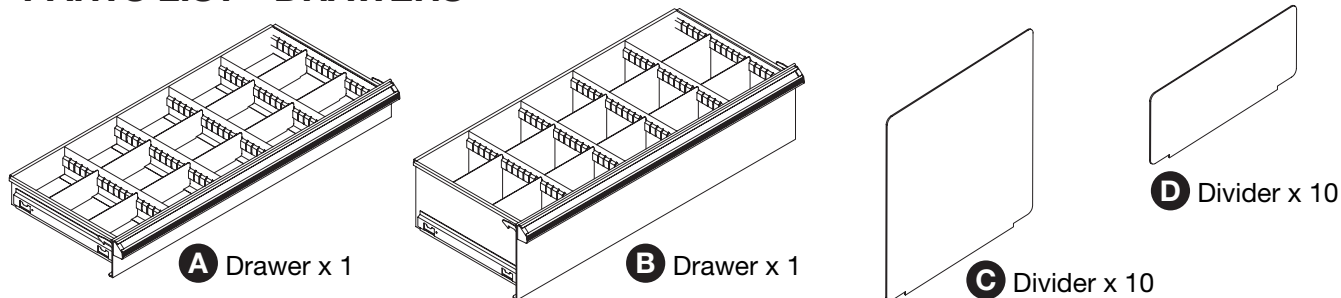
Part No.	Description	Qty
A	Shelf	4
B1	Left Shelf Supports	4
B2	Right Shelf Supports	4

ASSEMBLING THE SHELVES

STEP 1: Attach the left and right shelf supports (B1 & B2) at your preferred height to both sides of the cabinet. These will support shelves (A).



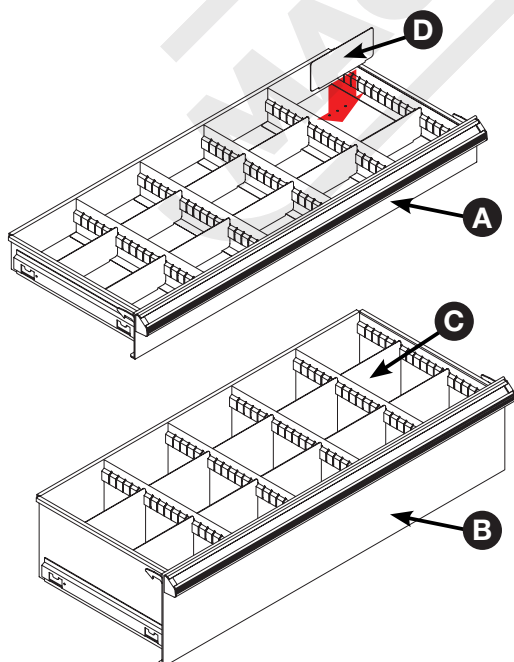
PARTS LIST - DRAWERS



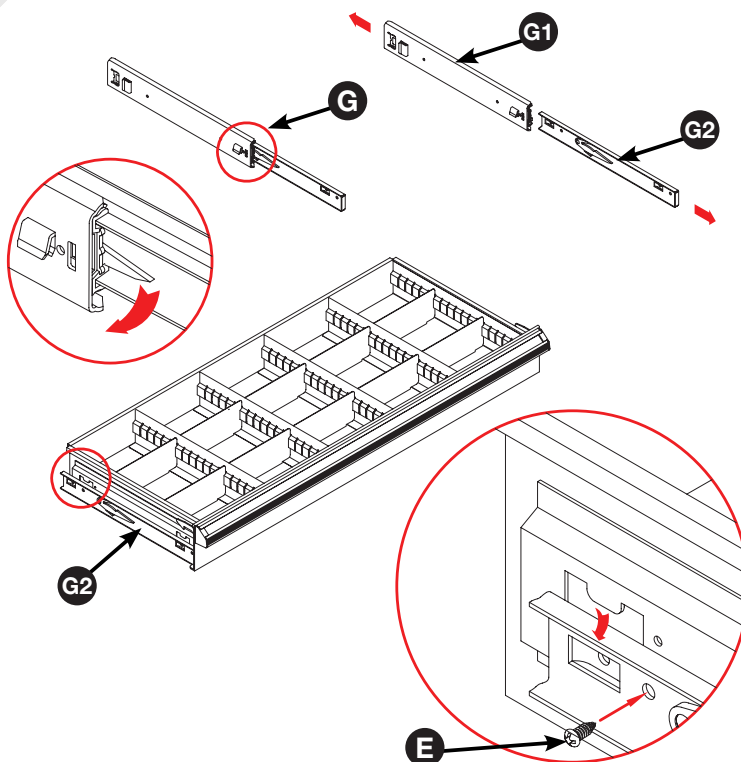
Part No.	Description	Qty
A	100mm Drawer	1
B	200mm Drawer	1
C	200mm Drawer Divider	10
D	100mm Drawer Divider	10
E	Screw	16
F	Lock Bracket	4
G	Drawer Slide Set	2

ASSEMBLING THE DRAWERS

STEP 1: Insert drawer dividers (D & C) into the corresponding drawers (A & B) as shown below.

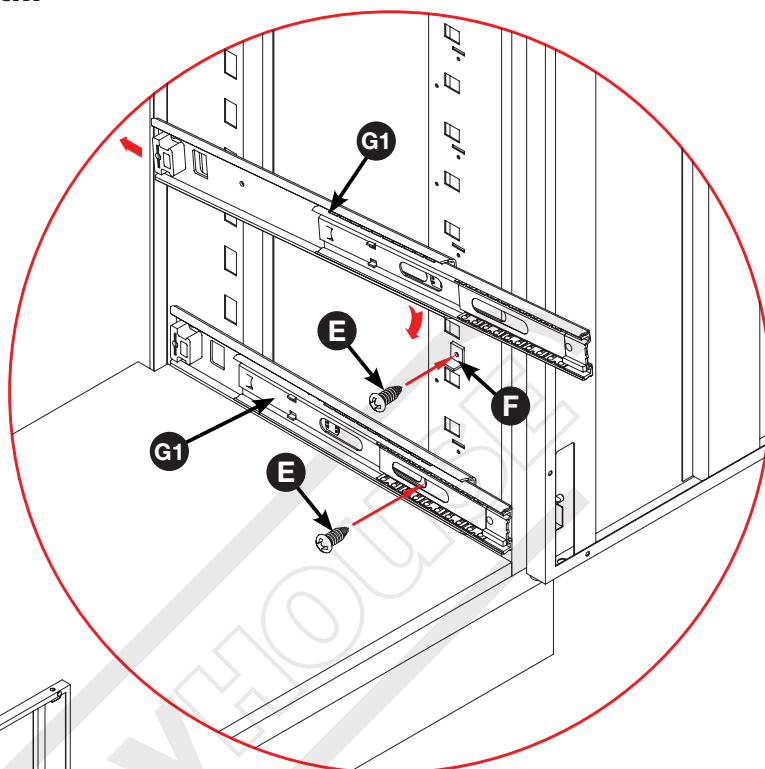


STEP 2: Slide apart the drawer slide sets (G) by pushing up or down on the plastic release levers (G2). Now attach brackets (G2) into slots on both sides of drawers (A & B) and fix in place with 2 screws (E) on each bracket (G2) as shown below.

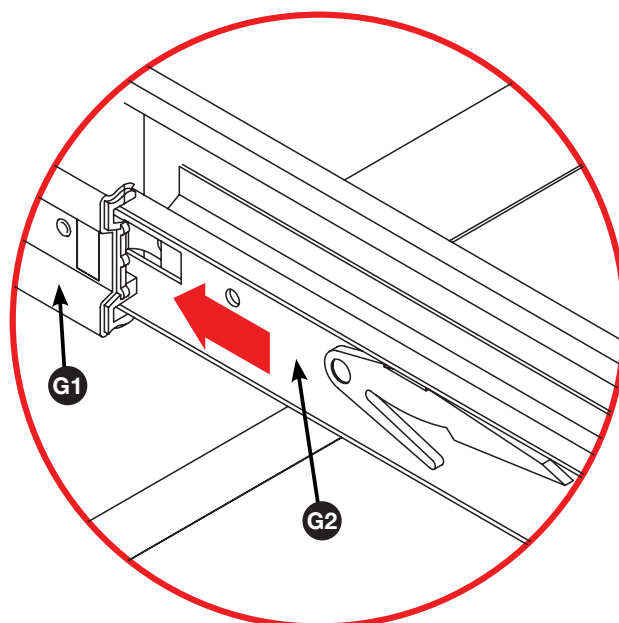


ASSEMBLING THE DRAWERS Cont...

STEP 3: Insert the drawer slide brackets (G1) into slots on at desired height on both sides of cabinet body then fix in place with 1 x screw (E) per bracket (G1). Insert the lock bracket (F) into the slot above the drawer slide bracket (G1) and fix with screw (E). Height of bracket (F) is adjusted with the size of drawers.



STEP 4: Extend the drawer slides (G2). Insert the brackets on each side of the drawer into the slots on the slides (G1), being careful that they are properly positioned. Once properly inserted, completely close the drawer to set the slides in their proper positions.



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ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

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